

SERVICE & OPERATING MANUAL

ORIGINAL INSTRUCTIONS

VLD30

3" Elima-Matic Bolted Metal

Lithium Application (Copper Free)

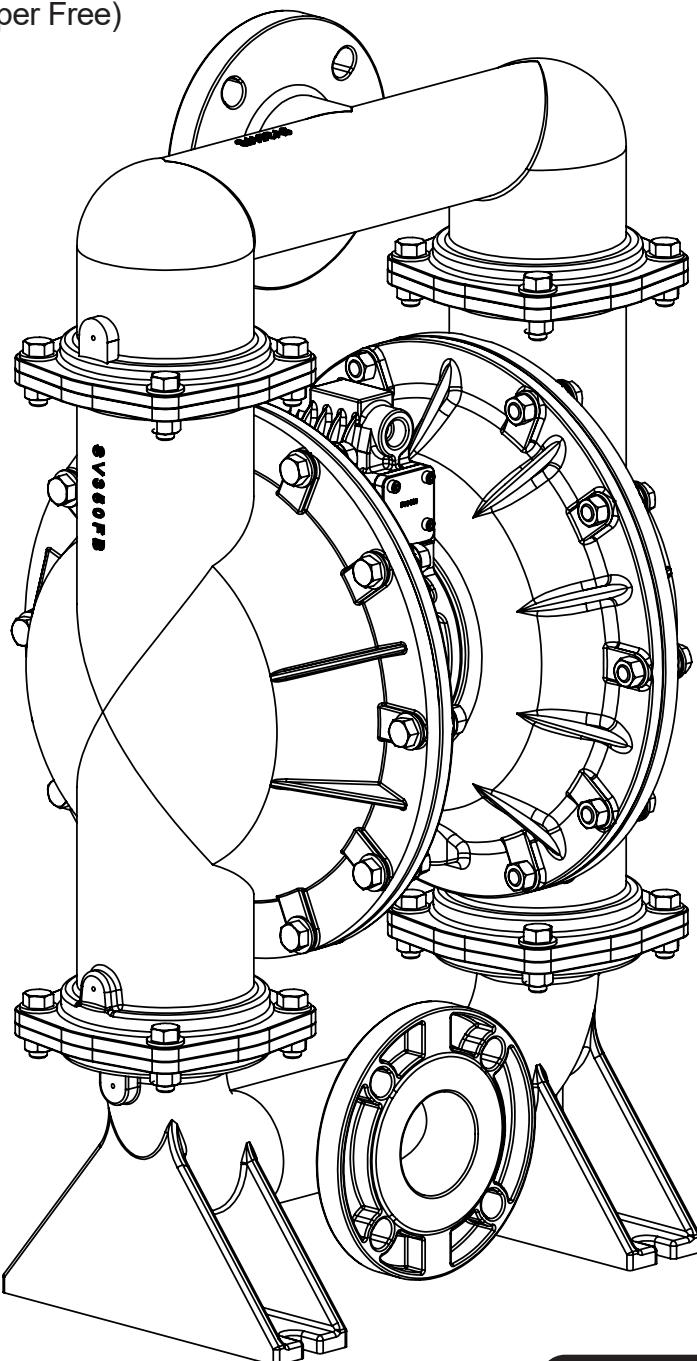
VLD30 Metal Pumps

- Stainless Steel

EAC  CE UK CA



Total Quality Assured.
ISO 9001 Certified
ISO 14001 Certified



VERSAMATIC
PUMPING MADE EASY

Safety Information

⚠️ IMPORTANT



Read the safety warnings and instructions in this manual before pump installation and start-up. Failure to comply with the recommendations stated in this manual could damage the pump and void factory warranty.



When the pump is used for materials that tend to settle out or solidify, the pump should be flushed after each use to prevent damage. In freezing temperatures the pump should be completely drained between uses.

⚠️ CAUTION



Before pump operation, inspect all fasteners for loosening caused by gasket creep. Retighten loose fasteners to prevent leakage. Follow recommended torques stated in this manual.



Plastic pumps and plastic components are not UV stabilized. Ultraviolet radiation can damage these parts and negatively affect material properties. Do not expose to UV light for extended periods of time.



WARNING
Pump not designed, tested or certified to be powered by compressed natural gas. Powering the pump with natural gas will void the warranty.



WARNING
The use of non-OEM replacement parts will void (or negate) agency certifications, including CE, ATEX, CSA, 3A and EC1935 compliance (Food Contact Materials). Warren Rupp, Inc. cannot ensure nor warrant non-OEM parts to meet the stringent requirements of the certifying agencies.

⚠️ WARNING



When used for toxic or aggressive fluids, the pump should always be flushed clean prior to disassembly.



Before maintenance or repair, shut off the compressed air line, bleed the pressure, and disconnect the air line from the pump. Be certain that approved eye protection and protective clothing are worn at all times. Failure to follow these recommendations may result in serious injury or death.



Airborne particles and loud noise hazards. Wear eye and ear protection.



In the event of diaphragm rupture, pumped material may enter the air end of the pump, and be discharged into the atmosphere. If pumping a product that is hazardous or toxic, the air exhaust must be piped to an appropriate area for safe containment.



Take action to prevent static sparking. Fire or explosion can result, especially when handling flammable liquids. The pump, piping, valves, containers and other miscellaneous equipment must be properly grounded.



This pump is pressurized internally with air pressure during operation. Make certain that all fasteners and piping connections are in good condition and are reinstalled properly during reassembly.



Use safe practices when lifting

ATEX Pumps - Conditions For Safe Use

1. Ambient temperature range is as specified in tables 1 & 2 on the next page
2. ATEX compliant pumps are suitable for use in explosive atmospheres when the equipment is properly grounded in accordance with local electrical codes
3. Conductive Polypropylene, conductive Acetal or conductive PVDF pumps are not to be installed in applications where the pumps may be subjected to oil, greases and hydraulic liquids.
4. When operating pumps equipped with non-conductive diaphragms that exceed the maximum permissible projected area, as defined in EN ISO 80079-36 : 2016 section 6.7.5 table 8, the following protection methods must be applied
 - Equipment is always used to transfer electrically conductive fluids or
 - Explosive environment is prevented from entering the internal portions of the pump, i.e. dry running.

Temperature Tables

Table 1. Category 2 ATEX Rated Pumps

Ambient Temperature Range [°C]	Process Temperature Range [°C]	Temperature Class	Maximum Surface Temperature [°C]
-20°C to +60°C	-40°C to +80°C	T5	T100°C
	-40°C to +108°C	T4	T135°C
	-40°C to + 160°C	T3	T200°C
	-40°C to +177°C	(225°C) T2	

Table 2. Category M2 ATEX Rated Pumps for Mining

Ambient Temperature Range [°C]	Process Temperature Range [°C]
-20°C to +60°C	-40°C to +150°C

Note: The ambient temperature range and the process temperature range should not exceed the operating temperature range of the applied plastic parts as listed in the manuals of the pumps.

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Explanation of Pump Nomenclature

Your Model #:	VL	D	30	B	S	A				1	0	6		R	A	
(fill in from pump nameplate)	Pump Brand	Product Line	Pump Size	Check Valve Type	Wetted Material	Non-Wetted Material	Diaphragm Material	Backup Diaphragm	Check Valve Material	Seat Material	Air Valve	Air Valve Option	Exhaust Option	Port Type	Port Option	Design Level

PUMP BRAND

VL VERSAMATIC

Lithium Application (Copper Free)

PRODUCT LINE

D Standard Duty AODD Pump

PUMP SIZE

30 3"

CHECK VALVE TYPE

D Ball Valve

WET END MATERIALS

S Stainless Steel

NON-WETTED MATERIAL

A Aluminum

DIAPHRAGM MATERIAL

T PTFE

R Santoprene

BACKUP DIAPHRAGM

H Hytrel

CHECK VALVE MATERIAL

T PTFE

R Santoprene

SEAT MATERIAL

S Stainless Steel

AIR VALVE

1 VERSAMATIC Standard

AIR VALVE OPTION

0 None

EXHAUST OPTION

6 Threaded Metal

PORT TYPE

U Universal ANSI/DIN Flange

PORT OPTION

R Center Ported (Standard Orientation)

DESIGN LEVEL

A Design Level

Your Serial #: (fill in from pump nameplate)

Material Profile:

CAUTION! Operating temperature limitations are as follows:

	Operating Temperatures:		Max.	Min.
Conductive Acetal: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C		
EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C		
FKM: (Fluorocarbon) Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F) will attack FKM.	350°F 177°C	-40°F -40°C		
Hytrel®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C		
Neoprene: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C		
Nitrile: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C		
Nylon: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C		
<p><i>Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.</i></p>				
<p>Metals:</p>				
<p>Alloy C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.</p>				
<p>Stainless Steel: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.</p>				

For specific applications, always consult the Chemical Resistance Chart.

Note: This document is a high level guide. Please be aware that not all model and or material combinations are possible for all sizes. Please consult factory or your distributor for specific details.

Performance

VLD30 - 3" Bolted Stainless Pump – Metal Center ELASTOMERIC AND TPE FITTED - RUGGED

Flow Rate

Adjustable to 0-273 gpm (1,033 lpm)

Port Size

Suction 3" ANSI 150 lbs Class (DIN80)
Discharge 3" ANSI 150 lbs Class (DIN80)

Air Inlet 1/2" NPT
... 3/4"NPT (Stainless Steel Centers ONLY)

Air Exhaust 1" NPT

Suction Lift

Dry 16' (4.9 m)
Wet 31' (9.4 m)

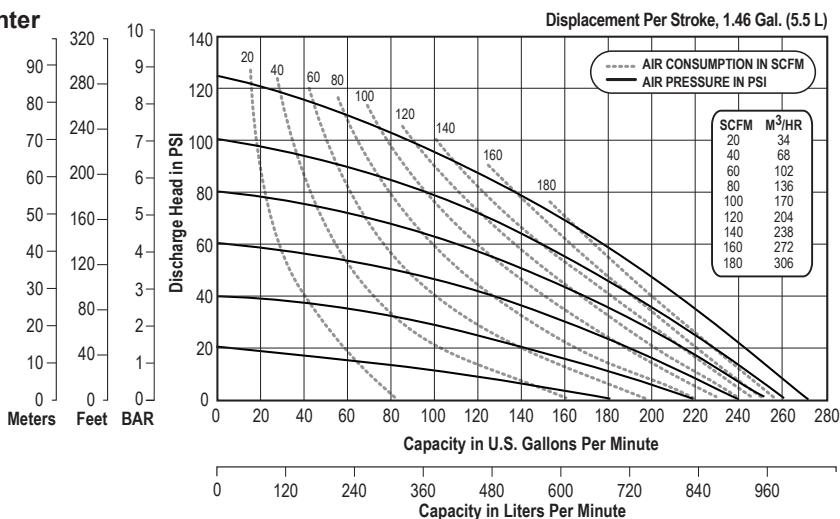
Max Solid Size (Diameter) 1/2" (12.7 mm)

Max Noise Level 93 dB(A)

Shipping Weights

Stainless 245 lbs (111.1 kg)

** Stainless Center add 50 lbs. (22.7 kg)



NOTE: Performance based on the following: elastomeric fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

VLD30 - 3" Bolted Stainless Pump – Metal Center ELASTOMERIC AND TPE FITTED - DOMED

Flow Rate

Adjustable to 0-252 gpm (954 lpm)

Port Size

Suction 3" ANSI 150 lbs Class (DIN80)
Discharge 3" ANSI 150 lbs Class (DIN80)

Air Inlet 1/2" NPT
... 3/4"NPT (Stainless Steel Centers ONLY)

Air Exhaust 1" NPT

Suction Lift

Dry 17' (5.2 m)
Wet 32' (9.8 m)

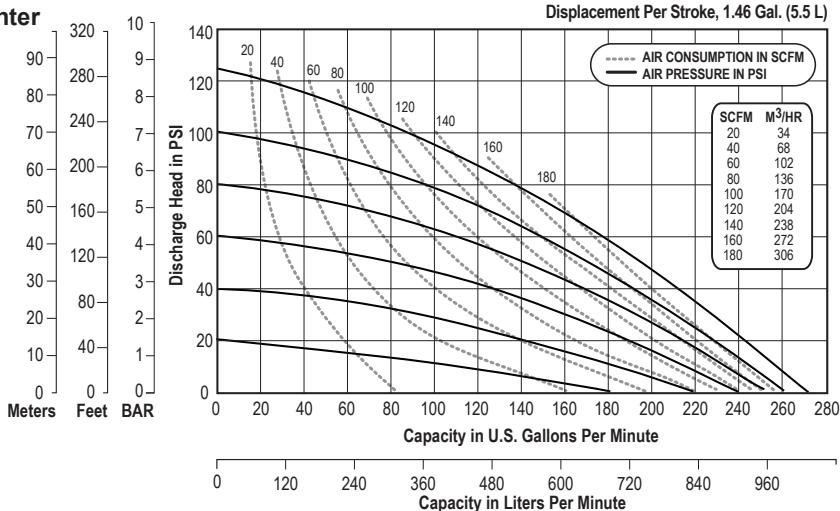
Max Solid Size (Diameter) 1/2" (12.7 mm)

Max Noise Level 94 dB(A)

Shipping Weights

Stainless 245 lbs (111.1 kg)

** Stainless Center add 50 lbs. (22.7 kg)



NOTE: Performance based on the following: elastomeric fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

VLD30 - 3" Bolted Stainless Pump – Metal Center PTFE FITTED

Flow Rate

Adjustable to 0-186 gpm (704 lpm)

Port Size

Suction 3" ANSI 150 lbs Class (DIN80)
Discharge 3" ANSI 150 lbs Class (DIN80)

Air Inlet 1/2" NPT
... 3/4"NPT (Stainless Steel Centers ONLY)

Air Exhaust 1" NPT

Suction Lift

Dry 13' (4.0 m)
Wet 31' (9.4 m)

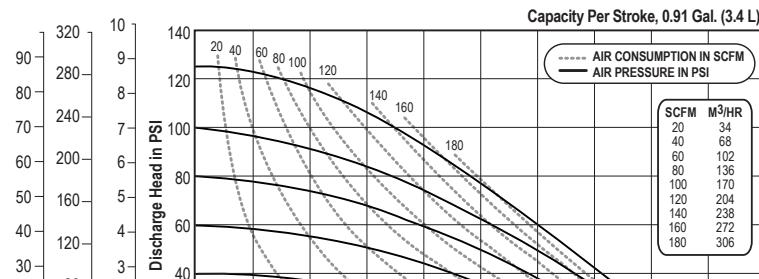
Max Solid Size (Diameter) 1/2" (12.7 mm)

Max Noise Level 92 dB(A)

Shipping Weights

Stainless 245 lbs (111.1 kg)

** Stainless Center add 50 lbs. (22.7 kg)

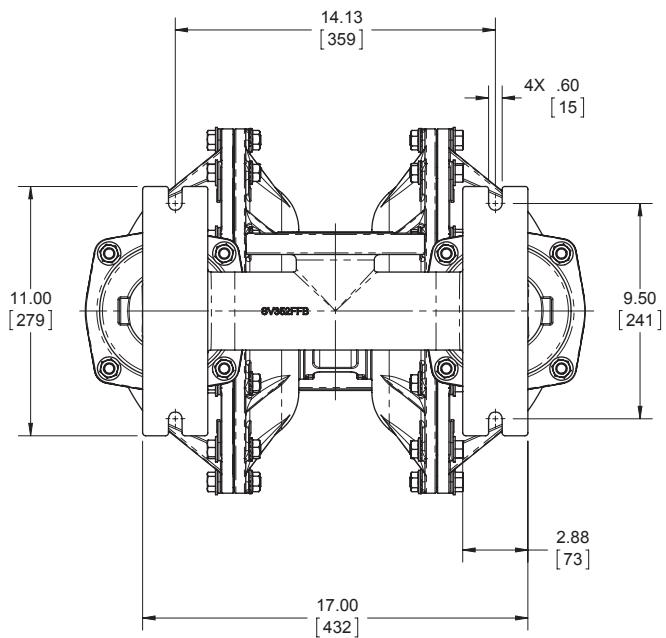
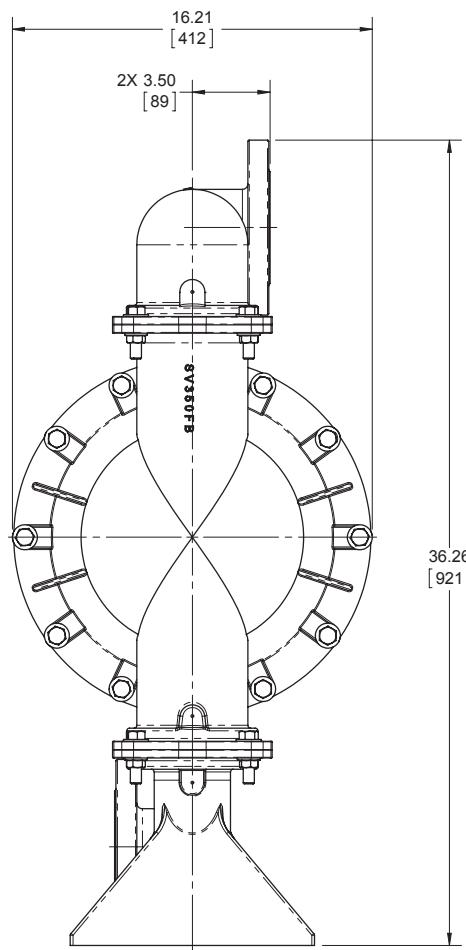
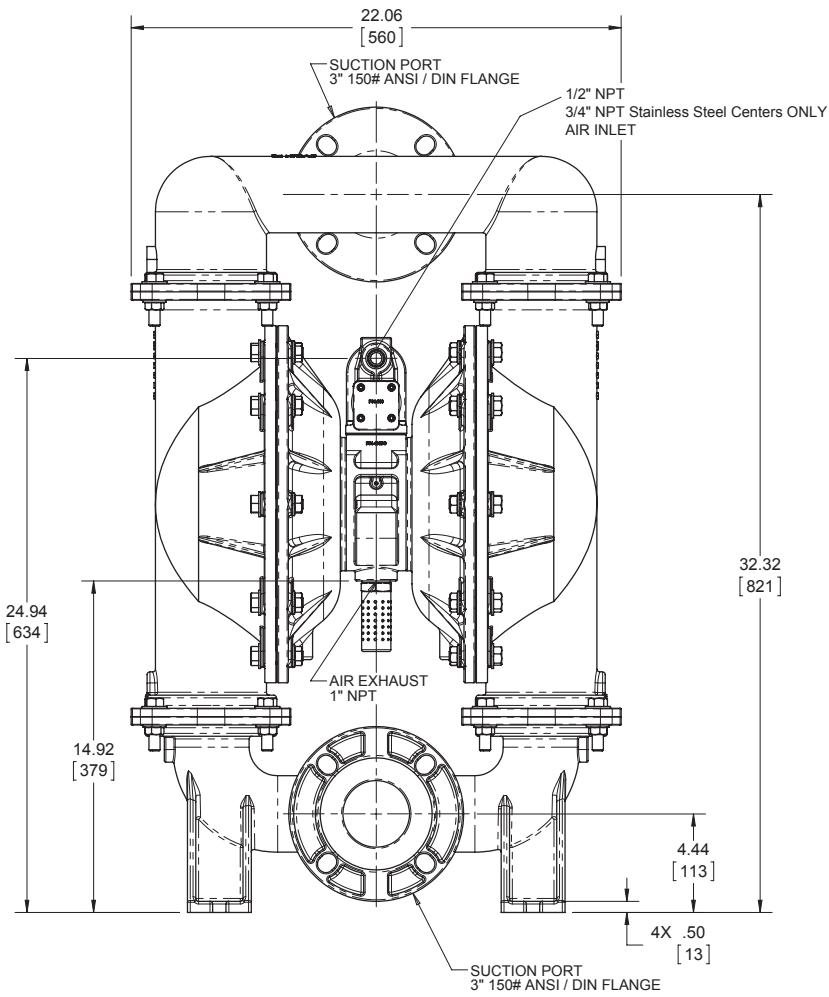


NOTE: Performance based on the following: PTFE fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

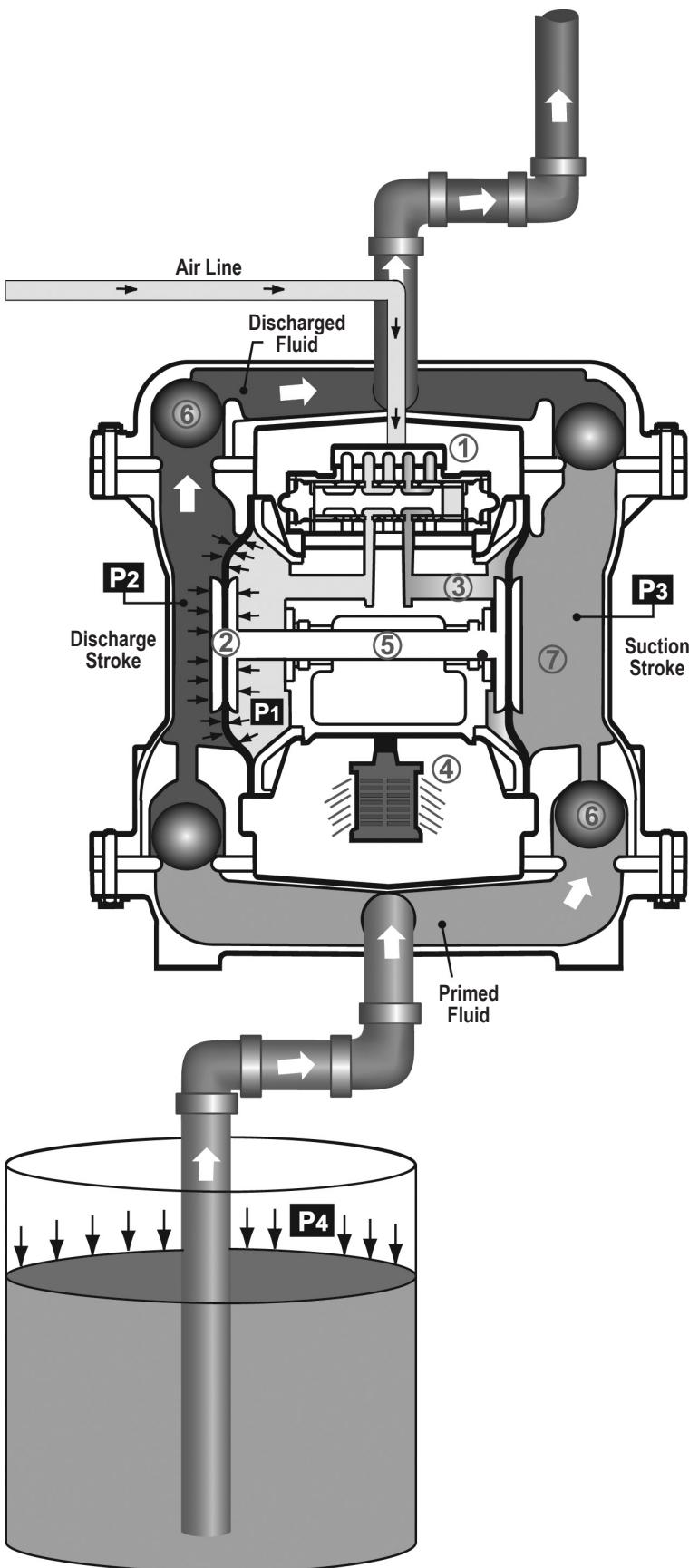
Dimensional Drawings

VLD30 Bolted Metal

Dimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).



Principle of Pump Operation



Air-Operated Double Diaphragm (AODD) pumps are powered by compressed air or nitrogen.

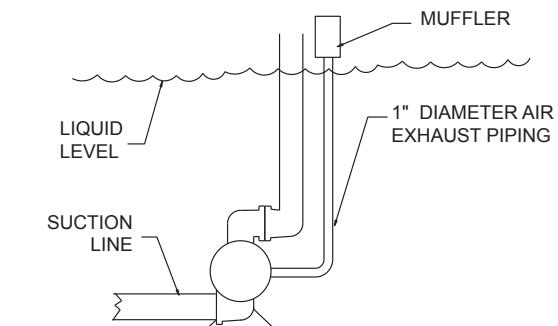
The main directional (air) control valve distributes compressed air to an air chamber, exerting uniform pressure over the inner surface of the diaphragm. At the same time, the exhausting air from behind the opposite diaphragm is directed through the air valve assembly(s) to an exhaust port.

As inner chamber pressure (P1) exceeds liquid chamber pressure (P2), the rod connected diaphragms shift together creating discharge on one side and suction on the opposite side. The discharged and primed liquid's directions are controlled by the check valves (ball or flap) orientation.

The pump primes as a result of the suction stroke. The suction stroke lowers the chamber pressure (P3) increasing the chamber volume. This results in a pressure differential necessary for atmospheric pressure (P4) to push the fluid through the suction piping and across the suction side check valve and into the outer fluid chamber.

Suction (side) stroking also initiates the reciprocating (shifting, stroking or cycling) action of the pump. The suction diaphragm's movement is mechanically pulled through its stroke. The diaphragm's inner plate makes contact with an actuator plunger aligned to shift the pilot signaling valve. Once actuated, the pilot valve sends a pressure signal to the opposite end of the main directional air valve, redirecting the compressed air to the opposite inner chamber.

SUBMERGED ILLUSTRATION



Pump can be submerged if the pump materials of construction are compatible with the liquid being pumped. The air exhaust must be piped above the liquid level. When the pumped product source is at a higher level than the pump (flooded suction condition), pipe the exhaust higher than the product source to prevent siphoning spills.

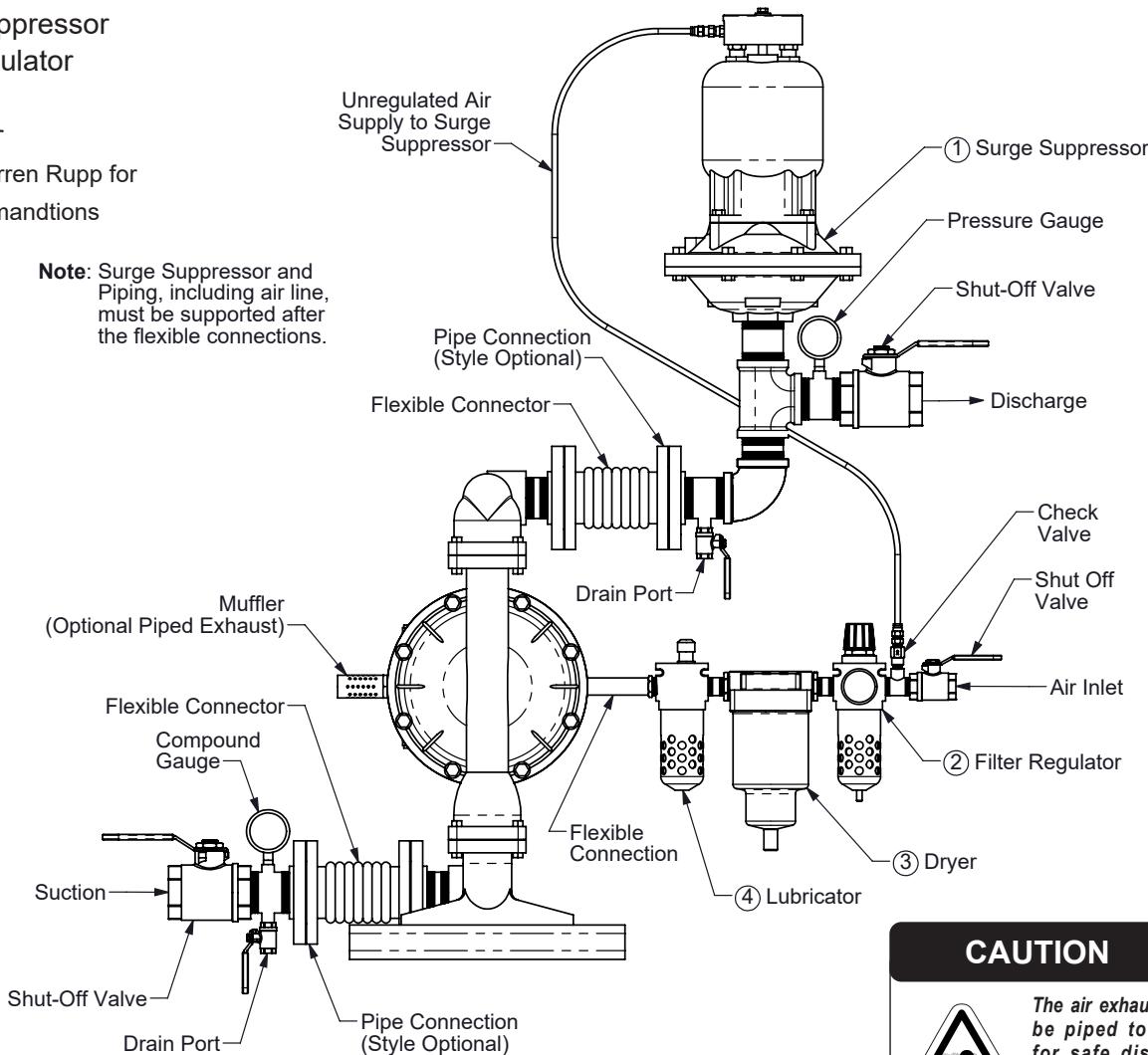
Recommended Installation Guide

Available Accessories:

1. Surge Suppressor
2. Filter/Regulator
3. Air Dryer
4. Lubricator

Note: Contact Warren Rupp for accessory recommendations

Note: Surge Suppressor and Piping, including air line, must be supported after the flexible connections.



CAUTION



The air exhaust should be piped to an area for safe disposition of the product being pumped, in the event of a diaphragm failure.

Installation And Start-Up

Locate the pump as close to the product being pumped as possible. Keep the suction line length and number of fittings to a minimum. Do not reduce the suction line diameter.

Air Supply

Connect the pump air inlet to an air supply with sufficient capacity and pressure to achieve desired performance. A pressure regulating valve should be installed to insure air supply pressure does not exceed recommended limits.

Air Valve Lubrication

The air distribution system is designed to operate WITHOUT lubrication. This is the standard mode of operation. If lubrication is desired, install an air line lubricator set to deliver one drop of SAE 10 non-detergent oil for every 20 SCFM (9.4 liters/sec.) of air the pump consumes. Consult the Performance Curve to determine air consumption.

Air Line Moisture

Water in the compressed air supply may cause icing or freezing of the exhaust air, causing the pump to cycle erratically or stop operating. Water in the air supply can be reduced by using a point-of-use air dryer.

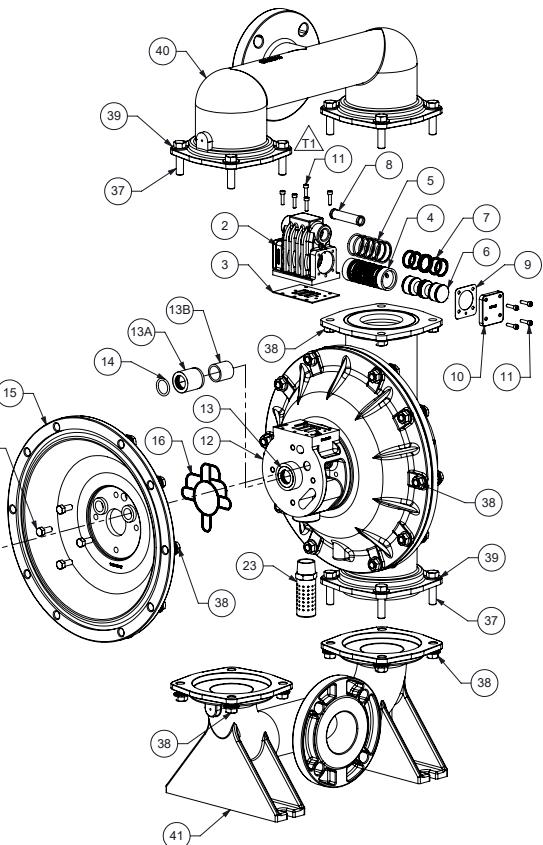
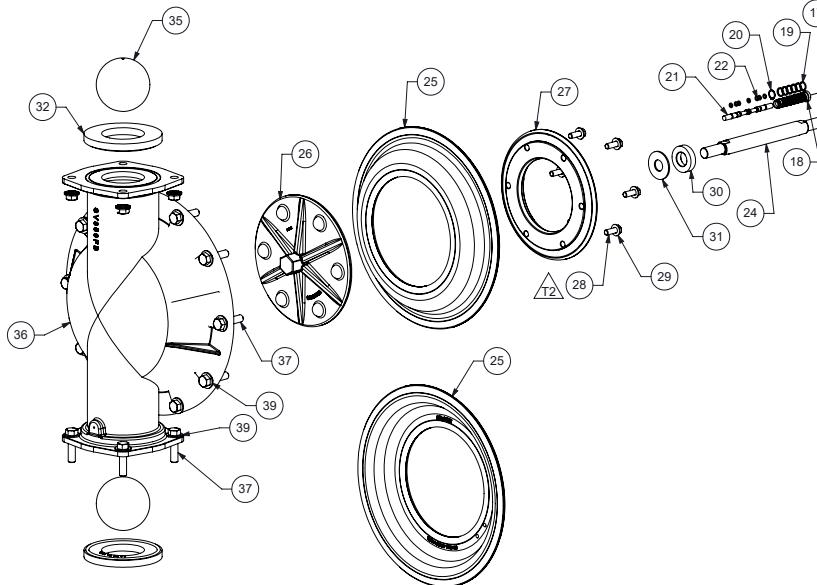
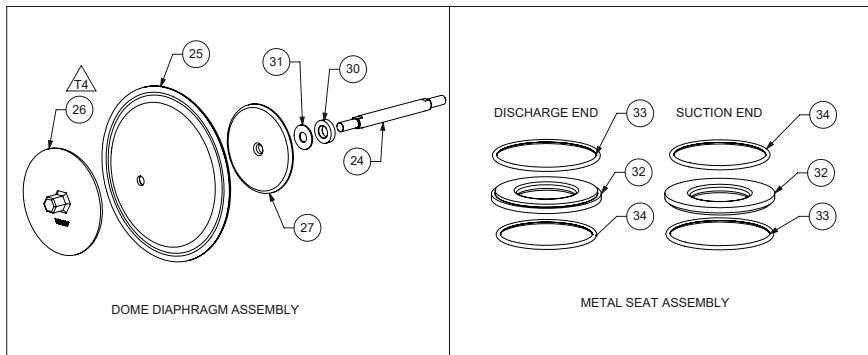
Air Inlet And Priming

To start the pump, slightly open the air shut-off valve. After the pump primes, the air valve can be opened to increase air flow as desired. If opening the valve increases cycling rate, but does not increase the rate of flow, cavitation has occurred. The valve should be closed slightly to obtain the most efficient air flow to pump flow ratio.

Troubleshooting Guide

Symptom:	Potential Cause(s):	Recommendation(s):
Pump Cycles Once	Deadhead (system pressure meets or exceeds air supply pressure).	Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).
	Air valve or intermediate gaskets installed incorrectly.	Install gaskets with holes properly aligned.
	Bent or missing actuator plunger.	Remove pilot valve and inspect actuator plungers.
Pump Will Not Operate / Cycle	Pump is over lubricated.	Set lubricator on lowest possible setting or remove. Units are designed for lube free operation.
	Lack of air (line size, PSI, CFM).	Check the air line size and length, compressor capacity (HP vs. cfm required).
	Check air distribution system.	Disassemble and inspect main air distribution valve, pilot valve and pilot valve actuators.
	Discharge line is blocked or clogged manifolds.	Check for inadvertently closed discharge line valves. Clean discharge manifolds/piping.
	Deadhead (system pressure meets or exceeds air supply pressure).	Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).
	Blocked air exhaust muffler.	Remove muffler screen, clean or de-ice, and re-install.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
Pump Cycles and Will Not Prime or No Flow	Pump chamber is blocked.	Disassemble and inspect wetted chambers. Remove or flush any obstructions.
	Cavitation on suction side.	Check suction condition (move pump closer to product).
	Check valve obstructed. Valve ball(s) not seating properly or sticking.	Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket. Clean out around valve ball cage and valve seat area. Replace valve ball or valve seat if damaged. Use heavier valve ball material.
	Valve ball(s) missing (pushed into chamber or manifold).	Worn valve ball or valve seat. Worn fingers in valve ball cage (replace part). Check Chemical Resistance Guide for compatibility.
	Valve ball(s)/seat(s) damaged or attacked by product.	Check Chemical Resistance Guide for compatibility.
	Check valve and/or seat is worn or needs adjusting.	Inspect check valves and seats for wear and proper setting. Replace if necessary.
	Suction line is blocked.	Remove or flush obstruction. Check and clear all suction screens or strainers.
Pump Cycles Running Sluggish/Stalling, Flow Unsatisfactory	Excessive suction lift.	For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.
	Suction side air leakage or air in product.	Visually inspect all suction-side gaskets and pipe connections.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
	Over lubrication.	Set lubricator on lowest possible setting or remove. Units are designed for lube free operation.
	Icing.	Remove muffler screen, de-ice, and re-install. Install a point of use air drier.
	Clogged manifolds.	Clean manifolds to allow proper air flow
	Deadhead (system pressure meets or exceeds air supply pressure).	Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).
Product Leaking Through Exhaust	Cavitation on suction side.	Check suction (move pump closer to product).
	Lack of air (line size, PSI, CFM).	Check the air line size, length, compressor capacity.
	Excessive suction lift.	For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.
	Air supply pressure or volume exceeds system hd.	Decrease inlet air (press. and vol.) to the pump. Pump is cavitating the fluid by fast cycling.
	Undersized suction line.	Meet or exceed pump connections.
	Restrictive or undersized air line.	Install a larger air line and connection.
	Suction side air leakage or air in product.	Visually inspect all suction-side gaskets and pipe connections.
	Suction line is blocked.	Remove or flush obstruction. Check and clear all suction screens or strainers.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
	Check valve obstructed.	Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket.
	Check valve and/or seat is worn or needs adjusting.	Inspect check valves and seats for wear and proper setting. Replace if necessary.
	Entrained air or vapor lock in chamber(s).	Purge chambers through tapped chamber vent plugs. Purging the chambers of air can be dangerous.
Premature Diaphragm Failure	Diaphragm failure, or diaphragm plates loose.	Replace diaphragms, check for damage and ensure diaphragm plates are tight.
	Diaphragm stretched around center hole or bolt holes.	Check for excessive inlet pressure or air pressure. Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication.
	Cavitation.	Enlarge pipe diameter on suction side of pump.
	Excessive flooded suction pressure.	Move pump closer to product. Raise pump/place pump on top of tank to reduce inlet pressure. Install Back pressure device (Tech bulletin 41r). Add accumulation tank or pulsation dampener.
Unbalanced Cycling	Misapplication (chemical/physical incompatibility).	Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication.
	Incorrect diaphragm plates or plates on backwards, installed incorrectly or worn.	Check Operating Manual to check for correct part and installation. Ensure outer plates have not been worn to a sharp edge.
	Excessive suction lift.	For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.
	Undersized suction line.	Meet or exceed pump connections.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
For additional troubleshooting tips contact After Sales Support at service.warrenrapp@idexcorp.com or 419-524-8388	Suction side air leakage or air in product.	Visually inspect all suction-side gaskets and pipe connections.
	Check valve obstructed.	Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket.
	Check valve and/or seat is worn or needs adjusting.	Inspect check valves and seats for wear and proper setting. Replace if necessary.
	Entrained air or vapor lock in chamber(s).	Purge chambers through tapped chamber vent plugs.

Composite Repair Parts Drawing - Elastomeric and TPE Fitted



TORQUE SETTING TABLE		
	in-lbs	N-m
T1	60	6.8
T2	300	33.9
T3	350	39.5
T4	ELASTOMERIC	720
	TPE (XL)	960
		108.5

3: EXP VIEW

Composite Repair Parts List - Elastomeric and TPE Fitted

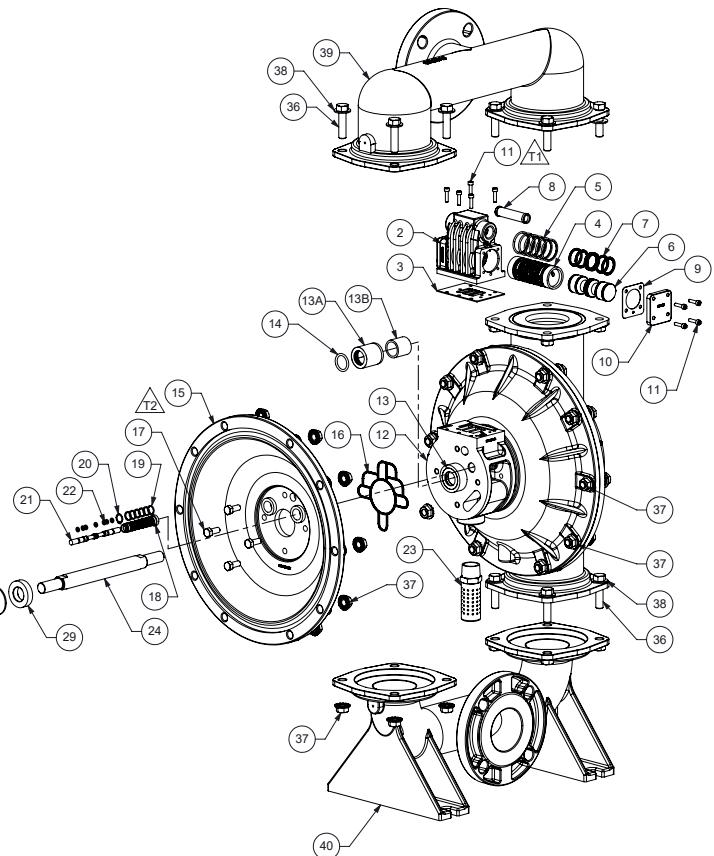
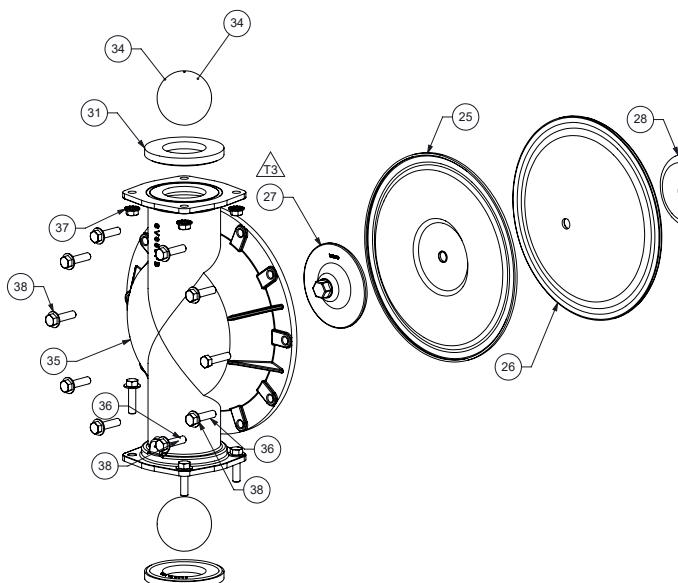
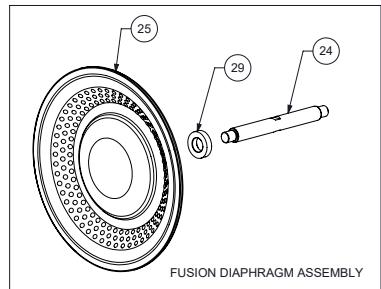
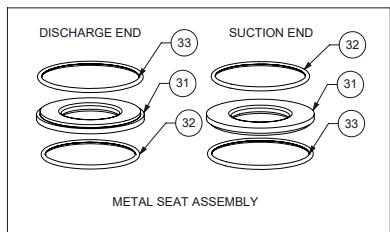
Air Valve Assembly			
Item #	Qty.	Description	Aluminum Part Number
		Air Side Repair Kit (Includes Items 3,5,7,9,14,16,18-22)	476.V029.000
1	1	Valve Body (includes items 2-11)	031.V003.156
2	1	Valve Body	095.V001.156
3	1	Valve Body Gasket	P24-202
4	1	Valve Sleeve	755.V005.148
5	6	O-ring	560.206.360
6	1	Valve Spool Assembly (Includes items 7)	775.V001.000
7	6	Glyde Ring Assembly	P34-204F
8	1	Air Valve Screen	P24-210
9	2	End Cap Gasket	P24-205
10	2	End Cap	P34-300
11	13	Mounting Screws (8 included on item 1)	S1001
Center Section Assembly			
Item #	Qty.	Description	Aluminum Part Number
12	1	Center Block Assembly (Includes item 13 & 14)	LP34-400DC ASY
13	2	Bearing Sleeve Assembly	LP34-404
13A	2	Bearing Sleeve	755.059.150
13B	2	Bearing	070.006.571
14	2	Main Shaft O-Ring	P34-403
15	2	Air Chamber	196.V008.157
16	2	Air Chamber Gasket	P79-109
17	8	Bolt	SP24-110
		Pilot Repair Kit (Includes Items 18-22)	476.V028.000
18	1	Pilot Sleeve Assembly (include item 19)	755.V002.000
19	6	O-ring	560.101.358
20	1	Retaining Ring	675.037.080
21	1	Pilot Spool Assembly (Includes item 22)	775.V006.000
22	8	O-ring	560.023.358
23	1	Muffler	530.055.000
Diaphragm Assembly / Elastomers			
Item #	Qty.	Description	Part Number
Versa-Rugged			
24	1	Main Shaft	P34-103
25	2	Diaphragm	V305TPEXL
26	2	Outer Diaphragm Plate	SV302B
27	2	Inner Diaphragm Plate	V302CDC
28	12	Bolt	170.006.110
29	12	Washer	SV302GA
30	2	Bumper Washer	P34-501
31	2	Back-Up Washer	SV302E
32	4	Valve Seat	V456TPEXL
33	4	Valve seat O-Ring (See Note 1)	SV456TES-1
34	4	Valve seat O-Ring (See Note 1)	SV456TES-2
35	4	Valve Ball	V455TPEXL
Wet End Assembly			
Item #	Qty.	Description	Part Number
Stainless Steel			
36	2	Water Chamber	SV350FB
37	36	Bolt	SV387A
38	36	Nut	SV387C
39	36	Washer	SV387B
40	2	Discharge Manifold	SV351FB
	1	Discharge Drop in Manifold	518.V002.110
	1	Discharge Drop in Manifold (BSP)	518.V002.110 E
41	1	Suction Manifold	SV352FFB

Notes:

1.) These O-Rings are only needed with the stainless steel valve seat SV456



Composite Repair Parts Drawing - PTFE Fitted



3: EXP VIEW

TORQUE SETTING TABLE			
	in-lbs	N-m	
T1	60	6.8	
T2	350	39.5	
T3	PTFE OVERLAY ELASTOMERIC BACKUP	720	81.4
	PTFE OVERLAY TPE (XL) BACKUP	960	108.5



Composite Repair Parts List - PTFE Fitted

Air Valve Assembly			
Item #	Qty.	Description	Aluminum Part Number
		Air Side Repair Kit (Includes Items 3,5,7,9,14,16,18-22)	476.V029.000
1	1	Valve Body (includes items 2-11)	031.V003.156
2	1	Valve Body	095.V001.156
3	1	Valve Body Gasket	P24-202
4	1	Valve Sleeve	755.V005.148
5	6	O-ring	560.206.360
6	1	Valve Spool Assembly (Includes items 7)	775.V001.000
7	6	Glyde Ring Assembly	P34-204F
8	1	Air Valve Screen	P24-210
9	2	End Cap Gasket	P24-205
10	2	End Cap	P34-300
11	13	Mounting Screws (8 included on item 1)	S1001
Center Section Assembly			
Item #	Qty.	Description	Aluminum Part Number
12	1	Center Block Assembly (Includes item 13)	LP34-400DC ASY
13	2	Bearing Sleeve Assembly	LP34-404
13A	2	Bearing Sleeve	755.059.150
13B	2	Bearing	070.006.571
14	2	Main Shaft O-Ring	P34-403
15	2	Air Chamber	196.V008.157
16	2	Air Chamber Gasket	P79-109
17	8	Bolt	SP24-110
		Pilot Repair Kit (Includes Items 18-22)	476.V028.000
18	1	Pilot Sleeve Assembly (include item 19)	755.V002.000
19	6	O-ring	560.101.358
20	1	Retaining Ring	675.037.080
21	1	Pilot Spool Assembly (Includes item 22)	775.V006.000
22	8	O-ring	560.023.358
23	1	Muffler	530.055.000
Diaphragm Assembly / Elastomers			
Item #	Qty.	Description	Part Number
		PTFE Two Piece	PTFE Fusion
24	1	Main Shaft	P34-103
25	2	Diaphragm	V305TF-FB
26	2	Back Up Diaphragm	V305TFB
27	2	Outer Diaphragm Plate	SV302TO
28	2	Inner Diaphragm Plate	SV302TI
29	2	Bumper Washer	P34-501
30	2	Back-Up Washer	SV302E
31	4	Valve Seat	V456TF (See Note 1)
32	4	Valve seat O-Ring (See Note 2)	SV456TES-1
33	4	Valve seat O-Ring (See Note 2)	SV456TES-2
34	4	Valve Ball	V455TF
Wet End Assembly			
Item #	Qty.	Description	Part Number
		Stainless Steel	
35	2	Water Chamber	SV350FB
36	36	Bolt	SV387A
37	36	Nut	SV387C
38	36	Washer	SV387B
39	1	Discharge Manifold	SV351FB
	1	Discharge Drop in Manifold	518.V002.110
	1	Discharge Drop in Manifold(BSP)	518.V002.110 E
40	1	Suction Manifold	SV352FFB
41	1	Foot Bracket(for SV352FB only)-Not Shown	SP55-390

Notes:

- 1.) (4) SV456 valve seats can be used as an alternative to the PTFE seats.
- 2.) These O-Rings are only needed with the stainless steel valve seat SV456

Material Codes - The Last 3 Digits of Part Number

000.....Assembly, sub-assembly; and some purchased items
 010.....Cast Iron
 015.....Ductile Iron
 020.....Ferritic Malleable Iron
 080.....Carbon Steel, AISI B-1112
 110.....Alloy Type 316 Stainless Steel
 111.....Alloy Type 316 Stainless Steel (Electro Polished)
 112.....Alloy C
 113.....Alloy Type 316 Stainless Steel (Hand Polished)
 114.....303 Stainless Steel
 115.....302/304 Stainless Steel
 117.....440-C Stainless Steel (Martensitic)
 120.....416 Stainless Steel (Wrought Martensitic)
 148.....Hardcoat Anodized Aluminum
 150.....6061-T6 Aluminum
 152.....2024-T4 Aluminum (2023-T351)
 155.....356-T6 Aluminum
 156.....356-T6 Aluminum
 157.....Die Cast Aluminum Alloy #380
 158.....Aluminum Alloy SR-319
 162.....Brass, Yellow, Screw Machine Stock
 165.....Cast Bronze, 85-5-5-5
 166.....Bronze, SAE 660
 170.....Bronze, Bearing Type, Oil Impregnated
 180.....Copper Alloy
 305.....Carbon Steel, Black Epoxy Coated
 306.....Carbon Steel, Black PTFE Coated
 307.....Aluminum, Black Epoxy Coated
 308.....Stainless Steel, Black PTFE Coated
 309.....Aluminum, Black PTFE Coated
 313.....Aluminum, White Epoxy Coated
 330.....Zinc Plated Steel
 332.....Aluminum, Electroless Nickel Plated
 333.....Carbon Steel, Electroless Nickel Plated
 335.....Galvanized Steel
 337.....Silver Plated Steel
 351.....Food Grade Santoprene®
 353.....Gelast; Color: Black
 354.....Injection Molded #203-40 Santoprene® Duro 40D +/-5; Color: RED
 356.....Hytre®
 357.....Injection Molded Polyurethane
 358.....Urethane Rubber (Some Applications) (Compression Mold)
 359.....Urethane Rubber
 360.....Nitrile Rubber Color coded: RED
 363.....FKM (Fluorocarbon) Color coded: YELLOW

364.....EPDM Rubber Color coded: BLUE
 365.....Neoprene Rubber Color coded: GREEN
 366.....Food Grade Nitrile
 368.....Food Grade EPDM
 371.....Phithane (Tuftane)
 374.....Carboxylated Nitrile
 375.....Fluorinated Nitrile
 378.....High Density Polypropylene
 379.....Conductive Nitrile
 408.....Cork and Neoprene
 425.....Compressed Fibre
 426.....Blue Gard
 440.....Vegetable Fibre
 500.....Delrin® 500
 502.....Conductive Acetal, ESD-800
 503.....Conductive Acetal, Glass-Filled
 506.....Delrin® 150
 520.....Injection Molded PVDF Natural color
 540.....Nylon
 542.....Nylon
 544.....Nylon Injection Molded
 550.....Polyethylene
 551.....Glass Filled Polypropylene
 552.....Unfilled Polypropylene
 555.....Polyvinyl Chloride
 556.....Black Vinyl
 558.....Conductive HDPE
 570.....Rulon II®
 580.....Ryton®
 600.....PTFE (virgin material) Tetrafluorocarbon (TFE)
 603.....Blue Gylon®
 604.....PTFE
 606.....PTFE
 607.....Envelon
 608.....Conductive PTFE
 610.....PTFE Encapsulated Silicon
 611.....PTFE Encapsulated FKM
 632.....Neoprene/Hytrel®
 633.....FKM/PTFE
 634.....EPDM/PTFE
 635.....Neoprene/PTFE
 637.....PTFE, FKM/PTFE
 638.....PTFE, Hytre®/PTFE
 639.....Nitrile/TFE
 643.....Santoprene®/EPDM
 644.....Santoprene®/PTFE
 656.....Santoprene® Diaphragm and Check Balls/EPDM Seats
 661.....EPDM/Santoprene®
 666.....FDA Nitrile Diaphragm, PTFE Overlay, Balls, and Seals
 668.....PTFE, FDA Santoprene®/PTFE

- Delrin and Hytre are registered trademarks of E.I. DuPont.
- Nylatron is a registered trademark of Polymer Corp.
- Gylon is a registered trademark of Garlock, Inc.
- Santoprene is a registered trademark of Exxon Mobil Corp.
- Rulon II is a registered trademark of Dixon Industries Corp.
- Ryton is a registered trademark of Phillips Chemical Co.
- Valox is a registered trademark of General Electric Co.

RECYCLING

Warren Rupp, manufacturer of Versamatic, is an ISO14001 registered company and is committed to minimizing the impact our products have on the environment. Many components of Versamatic® AODD pumps are made of recyclable materials. We encourage pump users to recycle worn out parts and pumps whenever possible, after any hazardous pumped fluids are thoroughly flushed. Pump users that recycle will gain the satisfaction to know that their discarded part(s) or pump will not end up in a landfill. The recyclability of Versamatic products is a vital part of Warren Rupp's commitment to environmental stewardship.

5 - YEAR Limited Product Warranty

Quality System ISO9001 Certified • Environmental Management Systems ISO14001 Certified

Versamatic warrants to the original end-use purchaser that no product sold by Versamatic that bears a Versamatic brand shall fail under normal use and service due to a defect in material or workmanship within five years from the date of shipment from Versamatic's factory.

The use of non-OEM replacement parts will void (or negate) agency certifications, including CE, ATEX, CSA, 3A and EC1935 compliance (Food Contact Materials). Warren Rupp, Inc. cannot ensure nor warrant non-OEM parts to meet the stringent requirements of the certifying agencies.

~ See complete warranty at http://vm.salesmrc.com/pdfs/VM_Product_Warranty.pdf



EC Declaration of Conformity

Manufacturer:
Warren Rupp, Inc.
800 N. Main Street
Mansfield, Ohio, 44902 USA

Certifies that Air-Operated Double Diaphragm Pump Models: E Series, VL Series, VM Series, U2 Series; Submersible Pump Models: VSMA3 Series, SPA15 Series and Surge Dampener/Suppressor Models: VDA Series, VTA Series comply with the European Community Directive 2006/42/EC on Machinery, according to Annex VIII. This product has used Harmonized Standard EN809:2012, Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

October 3, 2022

DATE/APPROVAL/TITLE:

Technical File on record with:
DEKRA Certification B.V.
Meander 1051
6825 MJ Arnhem
The Netherlands

A handwritten signature of Dennis Hall.

Signature of authorized person

Dennis Hall

Printed name of authorized person

Engineering Manager

Title





VERSAMATIC®

EC Declaration of Conformity

Manufacturer:
Warren Rupp, Inc.
800 N. Main Street
Mansfield, Ohio, 44902 USA

Certifies that Air-Operated Double Diaphragm Pump Models: E Series, VL Series, VM Series, U2 Series; Submersible Pump Models: VSMA3 Series, SPA15 Series and Surge Dampener/Suppressor Models: VDA Series, VTA Series comply with the United Kingdom Statutory Instruments 2008 No. 1597, The Supply of Machinery (Safety) Regulations 2008, according to Annex VIII. This product has used Designated Standard EN809:2012, Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

October 17, 2022

DATE/APPROVAL/TITLE:

Technical File on record with:
DEKRA Certification UK Limited
Stokenchurch House
Oxford Road
Stokenchurch
HP14 3SX

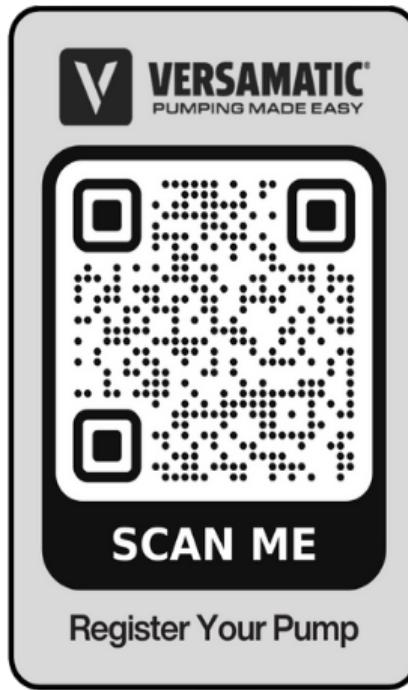
Signature of authorized person

Dennis Hall

Printed name of authorized person

Engineering Manager

Title



VERSAMATIC®

WWW.VERSAMATIC.COM

vld30mdlAsm-rev0625

Model VLD30 Bolted Metal • 16



VERSAMATIC®

ATEX

IDEX

EU Declaration of Conformity

Manufacturer:

Warren Rupp, Inc.

A Unit of IDEX Corporation
800 North Main Street
Mansfield, OH 44902 USA

This declaration of conformity is issued under the sole responsibility of the manufacturer. Warren Rupp, Inc. declares that Air Operated Double Diaphragm Pumps (AODD) and Surge Suppressors listed below comply with the requirements of Directive **2014/34/EU** and applicable harmonized standards.

Harmonized Standards:

- EN ISO 80079-36: 2016
- EN ISO 80079-37: 2016

1. AODD Pumps and Surge Suppressors - Technical File on record with: DEKRA Certification B.V.
Meander 1051
6825 MJ Arnhem
The Netherlands

Hazardous Location Applied:



II 2 G Ex h IIC T5...225°C (T2) Gb
II 2 D Ex h IIIC T100°C...T200°C Db

- Metal pump models with external aluminum components (E-series, VL Series, VMD Series)
- Versa-Surge® surge suppressors (VTA-Series)

I M2 Ex h Mb



II 2 G Ex h IIC T5...225°C (T2) Gb
II 2 D Ex h IIIC T100°C...T200°C Db

- Metal pump models with no external aluminum (E-Series)
- Conductive plastic pumps (E-Series, VMV Series Plastic)



II 2 G Ex h IIB T5...225°C (T2) Gb
II 2 D Ex h IIIB T100°C...T200°C Db

- E1 HP & E2 HP Series due to the projected area of non-conductive external air hoses

2. AODD Pumps - EU Type Examination Certificate No.: DEKRA 18ATEX0094X - DEKRA Certification B.V. (0344)
Meander 1051
6825 MJ Arnhem
The Netherlands

Hazardous Location Applied:

I M1 Ex h I Ma



II 1 G Ex h IIC T5...225°C (T2) Ga
II 1 D Ex h IIIC T100°C...T200°C Da

- Conductive plastic pumps equipped with conductive muffler (VMV Series)

➤ See "Safety Information" page for conditions of safe use

DATE/APPROVAL/TITLE:
9 NOV 2023


Dennis Hall
Engineering Manager



VERSAMATIC®

UKEx

IDEX

EU Declaration of Conformity

Manufacturer:

Warren Rupp, Inc.

A Unit of IDEX Corporation
800 North Main Street
Mansfield, OH 44902 USA

This declaration of conformity is issued under the sole responsibility of the manufacturer.

Warren Rupp, Inc declares that Air Operated Double Diaphragm Pumps (AODD) and Surge Suppressors listed below comply with the requirements of United Kingdom Statutory Instruments **2016 No. 1107** and all the applicable standards.

Designated Standards:

- EN ISO 80079-36: 2016
- EN ISO 80079-37: 2016

1. AODD Pumps and Surge Suppressors - Technical File on record with: DEKRA Certification UK Limited
Stokenchurch House
Oxford Road
Stokenchurch
HP14 3SX

Hazardous Location Applied:



II 2 G Ex h IIC T5...225°C (T2) Gb
II 2 D Ex h IIIC T100°C...T200°C Db

- Metal pump models with external aluminum components (E-series, VL Series, VMD Series)
- Versa-Surge® surge suppressors (VTA-Series)



I M2 Ex h Mb
II 2 G Ex h IIC T5...225°C (T2) Gb
II 2 D Ex h IIIC T100°C...T200°C Db

- Metal pump models with no external aluminum (E-Series)
- Conductive plastic pumps (E-Series, VMV Series Plastic)



II 2 G Ex h IIB T5...225°C (T2) Gb
II 2 D Ex h IIIB T100°C...T200°C Db

- E1 HP & E2 HP Series due to the projected area of non-conductive external air hoses

➤ See "Safety Information" page for conditions of safe use

DATE/APPROVAL/TITLE:
9 NOV 2023


Dennis Hall
Engineering Manager